

AXLE STABILIZER BEARING & SEAL

Driver Side

Fits All Chrysler FWD, both sides: A404, A604, A413, A470, A465, A525, A520, A555, A670 – '78-up

Fits Chrysler Manual Transmissions & Automatic Transmissions, '78-up, both sides



32125LRB 330749 Replacement Seal

CAUTION: If found to be bad, the carrier bearing must be replaced. Part #T404-306 will replace carrier bearing in the vehicle or on the bench. Axle Stabilizer is in addition to carrier bearing, not instead of.

DRIVER SIDE:

1. Remove the driver's side axle in the normal manner.

2. Remove the seal and sheet metal oil shield and discard (**Figures 1 and 2**).

3. Determine if the final drive carrier bearings are tight enough to properly support the final drive. Insert Teckpak Tool T-404-304 into the carrier housing (**Figure 3**).

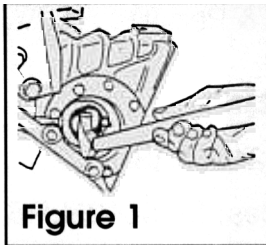


Figure 1

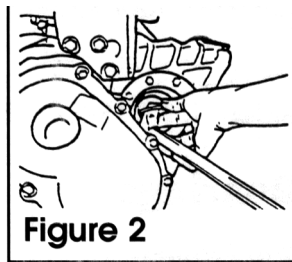


Figure 2

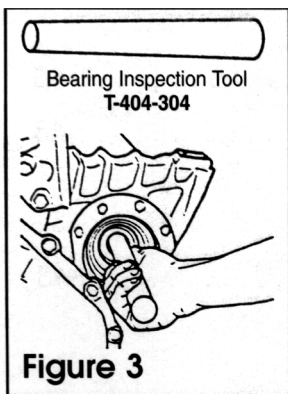


Figure 3

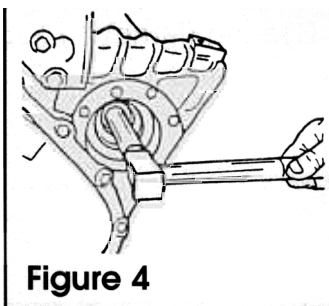


Figure 4

Then with a hammer, drive the tapered tool into the final drive carrier until it fits firmly, (**Figure 4**). Attempt to move the final drive carrier, (**Figure 5**). If the final drive carrier can be moved up and down, the bearings are worn and must be replaced. Install the Teckpak Axle Stabilizer Bearing only after replacing the worn final drive tapered bearings. (A 125 turbine shaft may be used in place of Teckpak Bearing Inspection Tool T-404-304.)

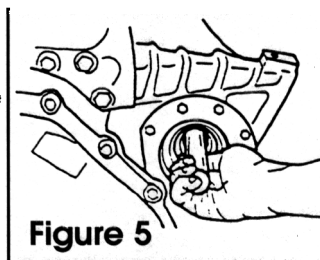


Figure 5

4. If the final drive is tight and will not move up and down, apply Lock-Tite™ adhesive/sealant to the outside press area of the stabilizer. Drive the Teckpak Axle Stabilizer in where the original seal and sheet metal oil retainer previously were located. The fill hole must be lined up with the hole in the bearing retainer, which basically is straight up (**Figure 6**).

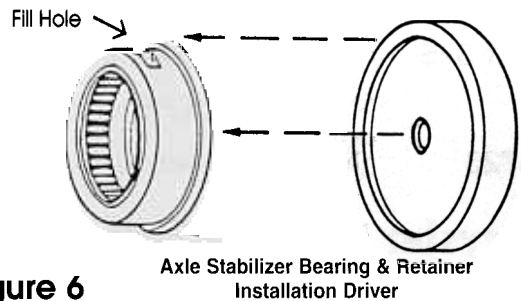


Figure 6

The Teckpak Axle Stabilizer Bearing and Retainer Installation Driver T-404-303 makes this job easy (**Figure 6**).

5. Sand the seal surface (**Figure 7**), and apply a generous amount of assembly lube or axle grease (**Figure 8**).

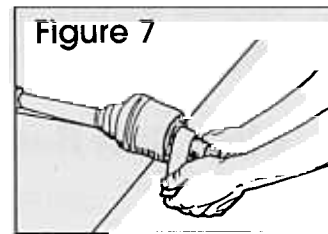


Figure 7

For passenger side Installation Instructions, see next page.

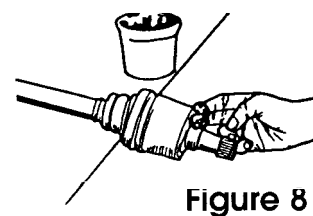


Figure 8