

# AXLE STABILIZER BEARING & SEAL

**Both Sides GM 125C (3-speed Automatic)**

**Passenger Side Only GM 440-T4 (4-speed Automatic)**



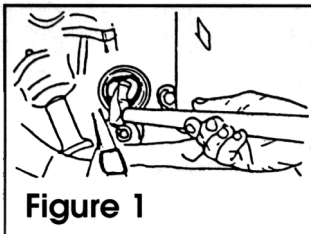
## **75125LRB TC-1.375 Replacement Seal**

1. Remove the passenger side axle in the normal manner.

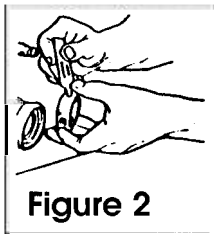
2. Remove the seal as in (Figure 1).

3. Clean the area where the seal was removed. To properly install the axle stabilizer, the drain hole in the case must be lined up with the hole in the stabilizer. Use Lock-Tite™ sealant when installing (Figure 2).

4. Install the stabilizer with Teckpak Bearing Driver T404-303 (Figure 3).

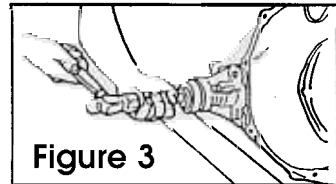


**Figure 1**

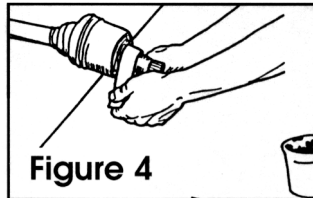


**Figure 2**

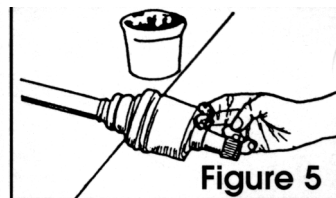
5. Before reinstalling the axle, apply Lock-Tite™ adhesive/sealant to the outside press area of the stabilizer. Sand the seal surface on the inner C.V. joint (Figure 4), and apply a generous amount of assembly lube or axle grease (Figure 5).



**Figure 3**



**Figure 4**



**Figure 5**