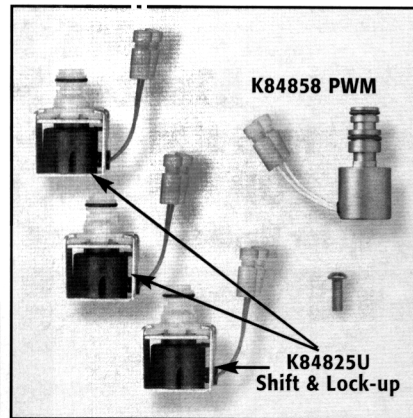


INSTALLATION INSTRUCTIONS

MS 4T60E

Master Solenoid Kit



NOTE: There are no diodes in the OEM or Teckpak solenoids. Therefore, it does not make any difference which wire is attached to which side of the solenoid.

1. To Remove: Label each pair of wires on the harness. Unplug the shift and PWM solenoids. Cut the solenoid connectors off the harness as close to the connectors as possible.

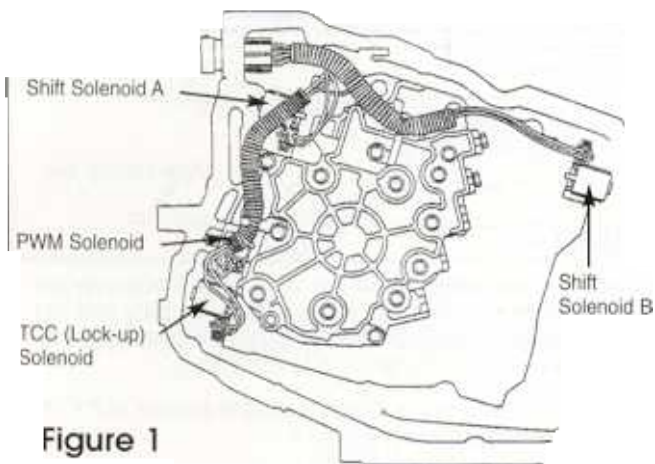
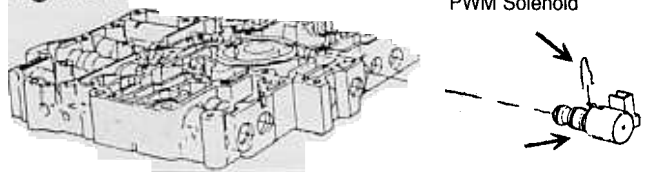


Figure 1

2. Remove the shift, lock-up, TCC, and PWM solenoids by removing the retaining clips and pulling them out. Note that the PWM solenoid has a larger retaining clip (Figure 2).

Figure 2



3. To Install: Press all of the solenoids into the valve body in the positions shown in **Figure 1**. Insert the clips. Make sure shift solenoids and A&B are pushed in all the way before installing U-clip. The new shift solenoids are interchangeable with each other, but the labeled wire pairs on the harness must be connected to the solenoid in the corresponding shift bore. The PWM has only one position.

4. Strip back lead wires cut from the old solenoid and original solenoid harness approximately 1/2" and twist braided wire to form a tight strand. Loosen the Posi-Lock™ Connectors. Insert the bare wire into the connector until it bottoms out. Tighten the connector. Repeat this procedure for all of the connections (Figure 3).

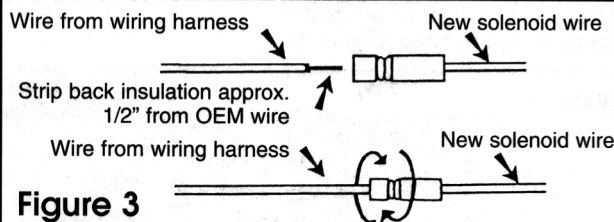


Figure 3

NOTE: There may be a clearance problem between the pan and the PWM solenoid. If this occurs, bend the pan to accommodate the fit.