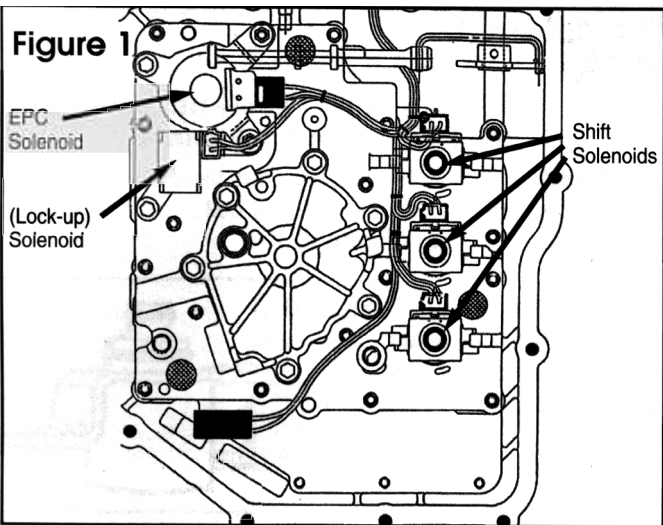


MS AXODE 91

Master Solenoid Kit

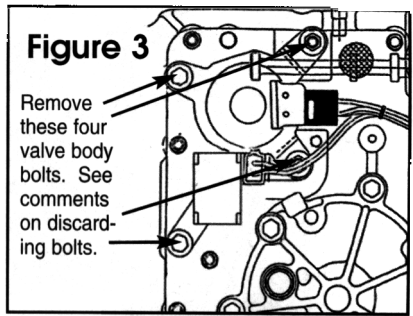
for '91 Taurus & Sable ONLY

WARNING: Square Teckpak Solenoid #96951U replaces square OEM Solenoid. DO NOT INTERCHANGE LOCK-UP & MCCS SOLENOID! DO NOT REPLACE ROUND SOLENOID WITH SQUARE SOLENOID. THIS WILL DAMAGE COMPUTER!



2. Remove mounting bracket from the original EPC solenoid by spreading slightly and pulling off top.

3. **To Install:** Slide mounting bracket over Teckpak EPC and insert the new Teckpak EPC solenoid into the valve body. Place the retaining washer provided in the kit under the bracket.

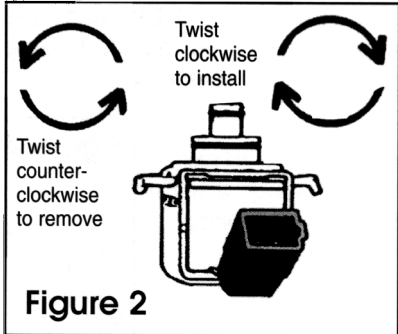


AXODE Shift Solenoid

96953U

15 to 25 ohms

1. To Remove the old shift solenoid depress the spring tab and twist the tab to the left (counterclockwise) until it clicks (**Figure 2**). Pull the old solenoid from the valve body.



2. To install: Insert the new Teckpak Shift Solenoid (**Figure 2**), into the valve body pictured in **Figure 1**, and tighten by twisting to the right (clockwise) until it clicks.

AXODE EPC Solenoid

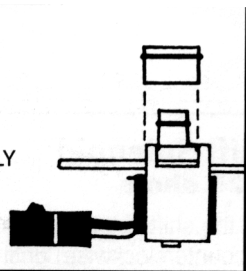
96955 3.23 to 5.5 ohms

Lock-up Solenoid

96951U 21 to 36 ohms

1. To Remove the old EPC and Lock-up solenoids, unplug the harness from the old solenoids, and remove the four bolts holding the solenoids to the valve body (**Figure 3**). The shorter of the two bolts that retain the Lock-up solenoid will not be used for the installation of the new Lock-up.

AXODE 1991 ONLY
Taurus & Sable
adapter



NOTE for 1991 Taurus & Sable:
The lock-up solenoid must be installed with the plastic adapter, **Figure 4**, and two longer bolts, **Figure 5**.

4. Next, install the adapter as pictured in **Figure 4**, with the O-ring away from the solenoid. Now, install the Lock-up solenoid in the valve body using the two spacers provided. Insert the two retaining bolts furnished with the kit. Insert the remaining two bolts in the EPC bracket, and torque all to OEM specifications (7 to 9 ft. lbs.).

5. Connect both new solenoids by plugging them into the wiring harness.

