

# INSTALLATION INSTRUCTIONS

## REVERSE PISTON CAPSULES for 700-R4, 4L60

### 77761C

1. Use a small punch (approximately 3/32") to drive the 700-R4 piston capsule into the hole in the piston from the back side (**Figure 1**). The capsule is knurled to keep it firmly in place.

2. Drive the capsule into piston flush with the surface (**Figure 2**).

