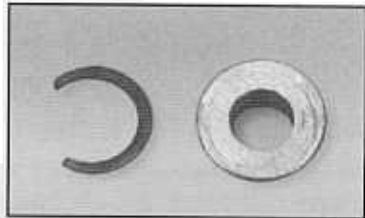


## INSTALLATION INSTRUCTIONS

# VALVE BODY PLATE BALL SEAT REPAIR KIT

Fits all valve body plates using 1/4" balls.

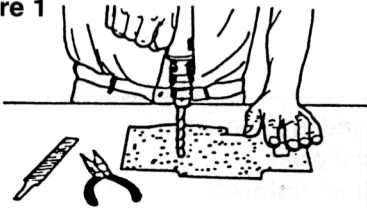


### VB-101

**NOTE:** Not recommended for Chrysler Valve Bodies.

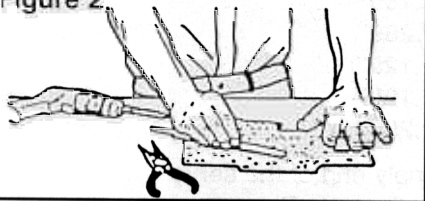
1. To repair the worn valve body plate ball seat, drill out the worn hole with a 1/4" drill bit (**Figure 1**).

Figure 1



2. File the drilled hole to smooth out burrs caused by drilling (**Figure 2**).

Figure 2



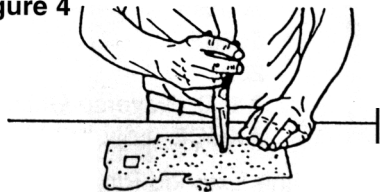
3. Insert the new hardened ball seat. The ball needs to work against the side opposite the clip (**Figure 3**).

Figure 3



4. Install the "C" clip furnished with the Kit, on the small side of the hardened ball seat (**Figure 4**).

Figure 4



5. Reinstall valve body in transmission as usual.