INSTALLATION INSTRUCTIONS

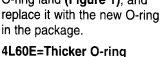
## PWM SOLENOID for 4L60E (all years) 4L60E 3-2 DOWNSHIFT SOLENOID ('95 only) TCC SOLENOID for 4L80E (all years)

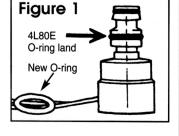
4

K34326U 9 to 14 ohms

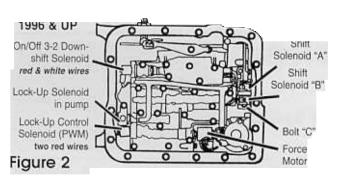
NOTE: 1. There are no diodes in these solenoids, and polarity is not important. It makes no difference which wire is attached to which side of the solenoid. 2. Do not use in 3-2 downshift position in '96-up. This may code computer.

1. The Teckpak PWM/TCC Solenoid can be installed exactly as shipped on the 4L60E. When using the solenoid in the 4L80E, remove the O-ring from the second O-ring land (Figure 1), and replace it with the new O-ring





4L80E=Thinner O-ring



2. To Remove: The PWM solenoid is located toward the front of the valve body on both 4L60E and 4L80E (Figures 3 & 4). To remove, simply unplug the connector, pull the retaining clip straight down (Figure 4), and pull forward on the PWM solenoid.

**3. To Install:** Install the new solenoid in reverse manner.

