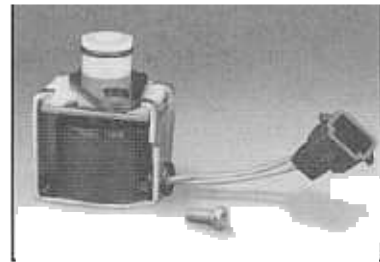


INSTALLATION INSTRUCTIONS

SHIFT SOLENOID for GM 4L80E



K34825U 20 to 40 ohms

NOTE: There are no diodes in these solenoids, and polarity is not important. It makes no difference which wire is attached to which side of the solenoid.

1. To Remove: Unplug the solenoids pictured in (Figure 1). When installing the new shift solenoid in B position there will be a clearance problem with one of the reverse servo bolts (Figure 2 & 3). Remove the bolt that is located directly under the B solenoid. Replace this bolt with the torx-head bolt furnished with the solenoid.

Figure 1

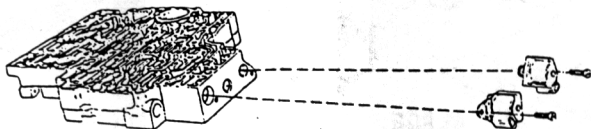
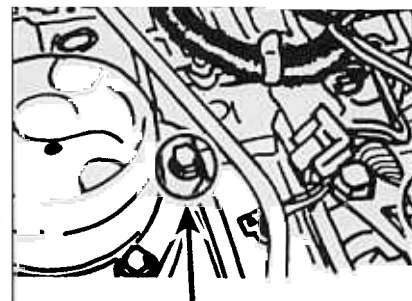


Figure 3

Note: Shift Solenoid B servo bolt must be removed and discarded. Replace with torx-head bolt.



Remove servo bolt and replace torx-head bolt

2. To Install: Insert and reconnect the solenoids. The wire pairs must be reconnected to the correct position previously labeled. The shift solenoids are the same, but the solenoid A wire must be connected to the shift solenoid placed in the solenoid A bore. Likewise for solenoid B.

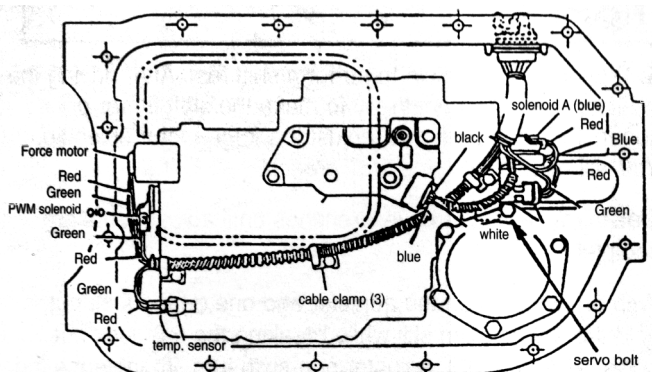


Figure 2