

# INSTALLATION INSTRUCTIONS

## SHIFT/LOCK-UP SOLENOID

### for 4T60E

## SHIFT SOLENOID

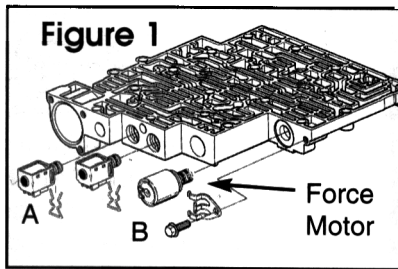
### for 4L60E



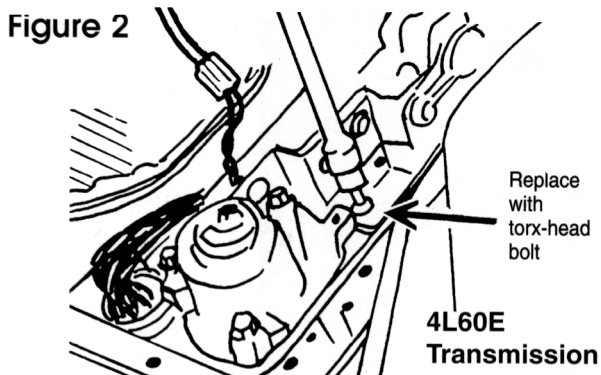
**K84825U 20 to 40 ohms**

**NOTE:** There are no diodes in these solenoids, and polarity is not important. It makes no difference which wire is attached to which side of the solenoid.

**1. To remove 4L60E shift solenoids,** simply pull the solenoid retaining clip and pull forward on the shift solenoid. Label each pair of wires so as not to confuse the solenoids.

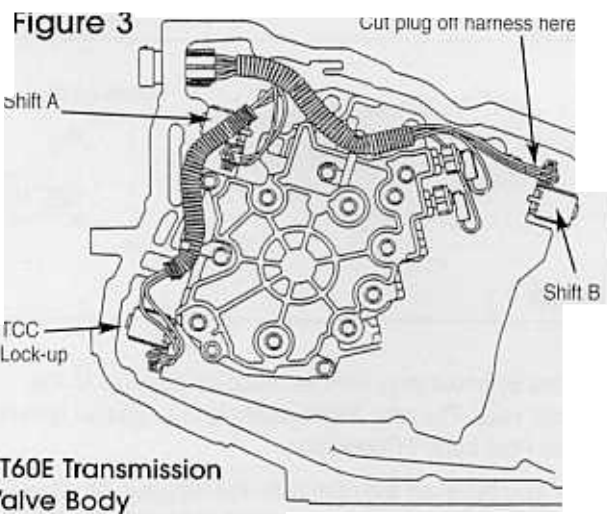


**2. To Install:** The A shift position solenoid should be installed in the reverse manner. When installing the B shift position solenoid, there is a clearance problem with one of the valve body attaching bolts (**Figure 1**). Remove the bolt that is directly under the 2-3 solenoid. Replace this bolt with the torx-head bolt furnished with the new solenoid (**Figure 2**).



**3. To remove 4T60E shift solenoids:** After the side pan has been removed, unplug wires to the solenoid. Remove retaining clip and pull out solenoid (**Figure 3**).

**4. To Install:** Cut the original plug from the wiring harness as shown in **Figure 3**. Push the solenoid back into its original position and replace the clip. **NOTE: Make sure shift solenoid is pushed all the way in when installing U-clip.**



**5. Cut the plug off the new solenoid as close as possible to the plug.** Strip back the cut wires approximately 1/2" as shown in **Figure 4**. Grasp the wires firmly to avoid pulling the insulation from the winding. Loosen the Posi-Lock™ Connectors. Insert the bare wire into the connector until it bottoms out. Tighten the connector. Repeat this procedure for all of the connections. The solenoid is self-cleaning constantly when not in use, for trouble-free performance. A true aftermarket product.

